

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

VEROT, S.A.

Polígono Industrial Silvota, Calle Peña Salón 58-60

33192 Llanera, Asturias, Spain

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A2:2025; Type of activity: P

Type of components:

New build of components for railway vehicles

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 20 mm t = 10 - 40 mm	FW BW
	1.4	t = 1 - 3 mm t = 1 - 4 mm	FW BW
	2.2	t = 3 - 16 mm t = 3 - 16 mm	FW BW
	8	t = 1 - 4 mm	FW
	1.4 - 8	t = 1.05-3 to 1.5-4 mm	FW
131	22.4	t = 3 - 16 mm	FW

Responsible welding coordinator (RWC):

Cesar Blanco, Level A (IWE-ES-662)

Born: 1973

1st Deputy welding coordinator (DWC):

Rubén Riol, Level B (IWT-ES-307)

Born: 1995

Deputy welding coordinator (DWC):

Francisco González, Level C

Born: 1974

Comments: see reverse.

Certificate No: LRQA/15085/CL1/292/23/1

Valid: from 29 June 2026 to 28 June 2029

(Audit performed before expiry date, certificate decision delayed to 10 July 2026)

Issued on: 10 July 2026

Auditor: Fernando Álvarez

Juan Antonio Pozo – Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/292/23/1

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Comments:

This Certificate is subject to monitoring of compliance by LRQA Inspection Iberia S.A. as required by the standard EN 15085-2

Limited to maximum performance class of CPC2.

Company assessed as small manufacturer in accordance to Annex C.

The welding coordinator Cesar Blanco is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

General regulations

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid